





















Fig. 6. Actual trajectory of (a) elastic beam and (b) helix-augmented cross-spring. (c) Moving accuracy of the rotational joint compared to the target trajectory.

## 8. Conclusions

In order to achieve precise rotational movement, a new design of a micro-rotational joint is proposed for precise and reliable rotational movement based on a cross-spring design which incorporates helical structures. With simple equations, it has been found out that the helix-augmented cross-spring can rotate more than a conventional cross-spring without any helical structure. The cross-spring was fabricated by using the two-photon stereolithography system and was manipulated by the optical trapping system. It has been demonstrated that the range of rotational movement can be increased as the number ( $n$ ) of turns of the helical structure is increased. As compared to the rotational angle of the conventional cross-spring ( $n = 0$ ), the helix-augmented cross-spring with  $n = 2$  provides 5.1 times the rotational angle. In comparison with the actual trajectory to the circular target trajectory, it was found that the movement of the cross-spring is more accurate than the movement of a simple elastic joint.

It has been found that the proposed micro-rotational joint, helix-augmented cross-spring overcomes the limitations (e.g., motion error and small range of rotational movement) of existing micro-rotational joints. Since the helix-augmented cross-spring has been shown to provide precise, reliable movement; it has a good potential for use in a variety of complex applications such as cell manipulators and fluidic devices.

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